## Zortrax M200 Plus

HIGH PERFORMANCE FDM 3D PRINTER



## **Manufacturing Powerhouse**

Zortrax M200 Plus is a high-performance desktop 3D printer with wireless connectivity. It's designed to work in large 3D printing farms as a powerhouse of rapid prototyping, design, and production. The printer works in LPD technology, Zortrax original take on Fused Deposition Modeling (FDM) guaranteeing high quality results and low maintenance. It deposits melted thermoplastic filaments layer by layer to turn digital models into physical objects. FDM is the most cost-efficient technique of 3D printing on the market which makes it perfect for rapid prototyping and manufacturing without putting extensive strains on the budget.

Designed as a basic production unit for a 3D printing farm, Zortrax M200 Plus is made for reliable, unsupervised operation over long periods of time. Dedicated Z-SUITE software has all necessary features for remote management of multiple M200 Plus 3D printers over Wi-Fi to efficiently cope with scalable, flexible rapid manufacturing.





## **Economics Behind Farming**

Multiple Zortrax M200 Plus 3D printers connected into a 3D printing farm can help optimize rapid manufacturing, prototyping, and design. They speed up the low-volume production by increasing the number of products that can be made in one go. Research and development staff can quickly test different variations of their designs to find the best possible solutions while designers are free to print their concepts on any of the available printers at any given time. Zortrax M200 Plus is more than capable to work in large established corporations and small businesses alike.

## **Zortrax Ecosystem**

Zortrax Ecosystem comprises of Z-SUITE slicing software and dedicated 3D printing filaments designed to seamlessly work with the printers. External materials are also supported to cater for advanced users in highly specialized fields. The Ecosystem is easy to operate for untrained staff, but can also be highly customized by those who want to go beyond the default settings. That's why its a comprehensive solution for efficient prototyping and manufacturing.

## **Heritage of Quality**

M Series 3D printers laid the foundation for what Zortrax is today. They have won numerous industry awards and earned worldwide recognition finding their way to Bosch and NASA among others. Zortrax M200 Plus is the latest generation of Zortrax flagship 3D printers that have become the epitome of quality for professionals around the globe.

#### **Technical Data**

Device		
Build volume	200 x 200 x 180 mm (7.9 x 7.9 x 7.1 in)	
Material container	Spool	
Material diameter	1.75 mm (0.069 in)	
Nozzle diameter	0.4 mm (0.016 in)	
Support	Mechanically removed - printed with the same material as the model	
Extruder	Single (upgraded for more demanding materials)	
Extruder cooling system	Radial fan cooling the extruder block; two fans cooling the print	
Hotend	Redesigned (v3), new geometry of the nozzle	
Material endstop	Mechanical	
Platform	Perforated, equipped with pogopins	
Connectivity	Wi-Fi, Ethernet, USB	
Operating system	Android	
Processor	Quad Core	
Touchscreen	4" IPS 800 x 480	
Camera	Yes	
Available materials	Z-ULTRAT, Z-HIPS, Z-GLASS, Z-PETG, Z-ESD, Z-PCABS, Z-ABS, Z-ASA Pro, Z-PLA Pro, Z-SEMIFLEX	
External materials	Applicable	

Software		
Software bundle	Z-SUITE	
Supported input file types	.stl, .obj, .dxf, .3mf	
Supported operating systems	Mac OS X / Windows 7 and newer versions	

Printing		
Technology	LPD (Layer Plastic Deposition) – depositing melted material layer by layer onto the buildplatform	
Layer resolution	90 - 390 microns	
Minimal wall thickness	400 microns	
Platform levelling	Automatic measurement of platform points'height	

Temperature	
Maximum printing temperature (extruder)	290° C (554° F)
Maximum platform temperature	105° C (221° F)
Ambient operation temperature	20 - 30° C (68 - 86° F)
Storage temperature	0 - 35° C (32 - 95° F)

Electrical		
AC input	110 V ~ 5.9 A 50/60 Hz ; 240 V ~ 2.5 A 50/60 Hz	
Maximum power consumption	320W	

Weight and physical dimensions		
Without a spool (W x D x H)	350 x 360 x 505 mm (13.8 x 14.2 x 19.9 in)	
With a spool	350 x 430 x 505 mm (13.8 x 16.9 x 19.9 in)	
Shipping box	470 x 480 x 570 mm (18.5 x 18.9 x 22.4 in)	
Device weight	16 kg (32 lb)	
Shipping weight	26 kg (57.3 lb)	

#### In the box

3D Printer, Hotend V3, Side Covers, Z-SUITE, Starter Kit, spool of material, improved spoolholder

#### Additional information

Each delivered printer may have worked up to 50 hours during the quality control test prints.

All information contained in this brochure and specification is subject to change without notice.



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## **Contact your local Reseller**

Find your local Reseller at zortrax.com/resellers. Choose your country and you will get the list of resellers closest to your place of residence.



#### U.A.E. Office

Office 701, Wasl Business Centre Port Saeed, Deira, Dubai United Arab Emirates|P.O. Box 98617 Tel:+971 4 251 7734 Fax:+971 4 251 7736 Email:info@maptec.ae LOCAL RESELLER

MAPTEC

COMPUTER SYSTEMS

#### K.S.A. Office:

A. Shifa Area, Al-Mussa Industrial Area Al-Nasser Street, Cross Hayel Road Riyadh, Kingdom of Saudi Arabia Tel:+966 545 823123 Email:info@maptec.ae